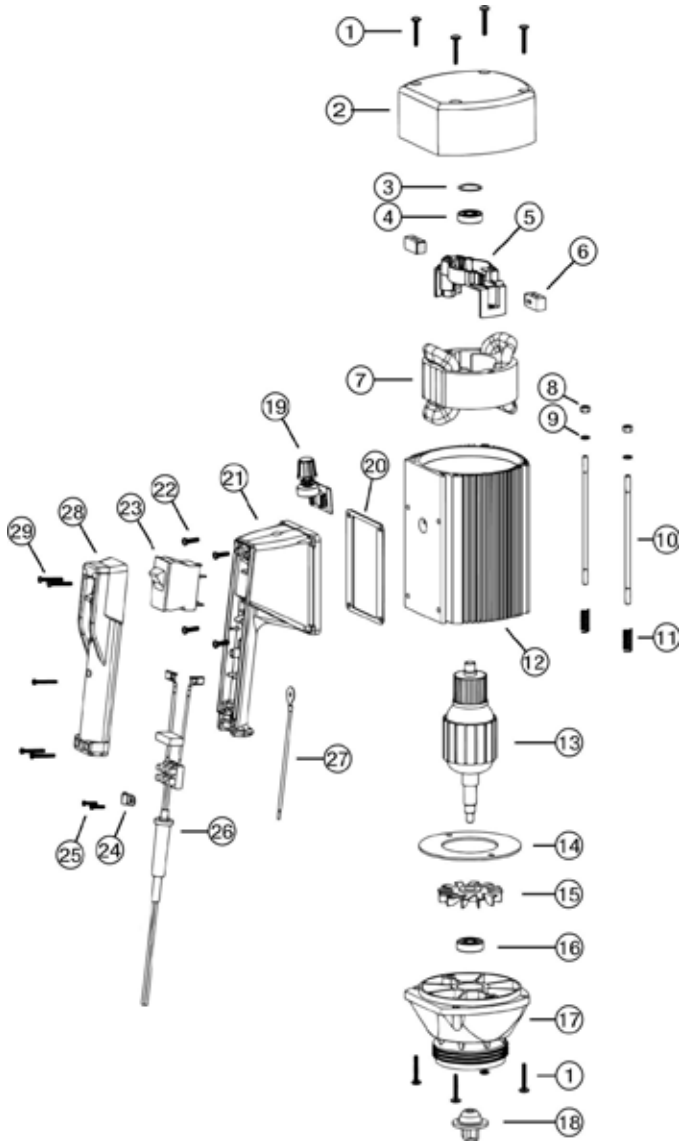


# SP-280 Series Motor Spare Parts

SP-280-2(-V)



Ref #	Description	Part number	Qty
1	Screw, Motor Cover/Lower Housing	8130P	8
2	Motor Cover	8000	1
3	Wave Washer	8125	1
4	Bearing, Upper	8331	1
5	Brush Holder	8508	1
6	Carbon Brushes, 110/220V	8509*	2
7	Stator		1
	110V	8503	
	220V	8702	
8	Hexagon Nut	8448	2
9	Lock Washer	8071	2
10	Rod Connector	8506	2
11	Pressure Spring	8507	2
12	Motor Housing	8510P	1
13	Armature		1
	110V	8502	
	220V	8701	
14	Guide Disc	8504	1
15	Fan	8512	1
16	Bearing, Lower	8126	1
17	Lower Housing	8100	1
18	Motor Coupling	8333*	1
19	Speed Potentiometer		1
	110V	9803	
	220V	9804	
20	Gasket		1
	110V	8167	
	220V	8167LVR	
21	Switch Housing		1
	Fixed Speed	8001	
	Variable Speed	8010	
22	Screw, Switch Housing		4
	110V	8131	
	220V	8131LVR	
23	Overload Switch		1
	110V	8611	
	220V (w/ Low Voltage Release)	8704LVR	
	220V (w/o Low Voltage Release)	8704	
24	Cable Clamp	8001-1	
25	Screw, Cable Clamp	8001-2	
26	Power Cord		1
	110V	8360-KIT	
	220V	8705-KIT	
27	Earthing Lead	8183	1
28	Switch Cover	8002	1
29	Screw, Switch Cover	8221	5
N/A	Repair Kit* (Includes Items 6 & 18)		1
	110V - 220V	9055	